

Valox* Resin 771

Americas: COMMERCIAL

35% mineral/glass reinforced flame retardant grade with a CTI performance level class of 0 rating. Applications which may see electrical arcing.

Property

TYPICAL PROPERTIES ⁽¹⁾			
	Value	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	72	MPa	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2.3	%	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	110	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	5860	MPa	ASTM D 790
IMPACT			
Izod Impact, unnotched, 23°C	373	J/m	ASTM D 4812
Izod Impact, notched, 23°C	42	J/m	ASTM D 256
THERMAL			
HDT, 0.45 MPa, 6.4 mm, unannealed	217	°C	ASTM D 648
HDT, 1.82 MPa, 6.4 mm, unannealed	196	°C	ASTM D 648
Relative Temp Index, Elec	140	°C	UL 746B
Relative Temp Index, Mech w/impact	125	°C	UL 746B
Relative Temp Index, Mech w/o impact	140	°C	UL 746B
PHYSICAL			
Specific Gravity	1.72	-	ASTM D 792
Mold Shrinkage on Tensile Bar, flow (2)	0.65 - 0.85	%	SABIC Method
Mold Shrinkage on Tensile Bar, xflow (2)	1 - 1.2	%	SABIC Method
ELECTRICAL			
Arc Resistance, Tungsten {PLC}	4	PLC Code	ASTM D 495
Hot Wire Ignition {PLC}	0	PLC Code	UL 746A
High Voltage Arc Track Rate {PLC}	0	PLC Code	UL 746A
High Ampere Arc Ign, surface {PLC}	0	PLC Code	UL 746A
Comparative Tracking Index (UL) {PLC}	0	PLC Code	UL 746A
FLAME CHARACTERISTICS			
UL Recognized, 94V-2 Flame Class Rating (3)	0.6	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating (3)	0.76	mm	UL 94
UL Recognized, 94-5VA Rating (3)	2	mm	UL 94

Source GMD, last updated:12/29/1999

Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	3 - 4	hrs
Drying Time (Cumulative)	12	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	255 - 275	°C
Nozzle Temperature	255 - 270	°C

Front - Zone 3 Temperature	255 - 265	°C
Middle - Zone 2 Temperature	250 - 260	°C
Rear - Zone 1 Temperature	245 - 255	°C
Mold Temperature	65 - 95	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	50 - 80	rpm
Shot to Cylinder Size	40 - 80	%
Vent Depth	0.025 - 0.038	mm

Source GMD, last updated:12/29/1999

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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