

LNP* Verton* Compound RVL29

Americas: COMMERCIAL

Also known as: RFL-8029
Product Reorder Name: RVL29

LNP VERTON* RVL29 is a compound based on Nylon 66 resin containing Long Glass Fiber, PTFE. Added features of this material include: Easy Molding.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL	Value	Unit	Standard
Tensile Stress, break	231	MPa	ISO 527
Tensile Strain, break	2.3	%	ISO 527
Flexural Stress	362	MPa	ISO 178
Flexural Modulus	14100	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, notched 80*10*4 +23°C	29	kJ/m ²	ISO 180/1A
THERMAL	Value	Unit	Standard
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	258	°C	ISO 75/Af
PHYSICAL	Value	Unit	Standard
Wear Factor Washer	21	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.39	-	ASTM D 3702 Modified
Static COF	0.4	-	ASTM D 3702 Modified
Density	1.65	g/cm ³	ISO 1183
FLAME CHARACTERISTICS	Value	Unit	Standard
UL Compliant, 94HB Flame Class Rating (3)(4)	1.5	mm	UL 94 by GE

Source GMD, last updated:10/02/2004

Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	290 - 305	°C
Front - Zone 3 Temperature	290 - 300	°C
Middle - Zone 2 Temperature	290 - 300	°C
Rear - Zone 1 Temperature	280 - 295	°C
Mold Temperature	95 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:10/02/2004

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours

storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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